

What's New in Version 6

General

- Miter Machining - S2M STD S2M ADV S2M ULT
- Define Edge Miters via DXF Import - ALL
- Output Z Position As Thickness For DXF Side Bore Rectangles - ALL
- Apply Edgebanding to Parts - ALL
- Create Clamex Operations in the Operation Editor - S2M STD S2M ADV S2M ULT
- Import Cutlist - ALL
- New Integrated Reporting Engine (Removed Crystal Reports) - ALL
- Quick Thumbnail and Group Navigation Through Reports - ALL
- Report Editor - S2M ULT
- Improved Printing Options - ALL
- Setup Report Groups - ALL
- Updated and Improved Report Export Options - ALL
- Composites Support Added to Label-IT - LIT
- Syncing with SCM Flexstore - S2M ADV + ONC Or S2M ULT + ONC Or S2M ULT + NBM
- Set a Fixed Pre-Mill Amount for Edgebanding - ALL

Label-IT

- Simplified and Expanded Flexibility of Calling Out Edgebanding
 - Banding: List Variable
 - Filtering Banding Letters

Links

- Grecon Dimter Opticut 104R Chop Saw NC Link - S2M ULT

Machine Catalog

- Material Handling Machine Type - S2M ADV + ONC Or S2M ULT + ONC Or S2M ULT + NBM
- Part Program Matching for Like Parts - ALL
- Output Part Geometry with Tool Compensation without Sloping Leads - ALL
- Spoil Board Z Breach Checking - ALL

Material Catalog

- Define Edgeband Indicators - ALL

Optimizer

- Program Number Displayed In Pattern View for Optimized Sheets - ALL + ONC
- Use the Left and Right Keyboard Arrow Keys for Pattern Navigation - ALL + ONC Or NBM

Nesting









- Specify Bridge Overlap For Linked Part Outlines - ALL + NBM

Tool Catalog

- Define 5-Axis Saw Tool for Machining Miters with 4 ½ Axis Machines - S2M ULT

- Define V Router Bit for Machining Miters with 2 ½ Axis Machines -   

Legend

	- Available in all Levels
	- Available in S2M Essential
	- Available in S2M Standard
	- Available in S2M Advanced
	- Available in S2M Ultimate
	- NC Optimizer Add-On
	- Nesting Add-on
	- Label-IT